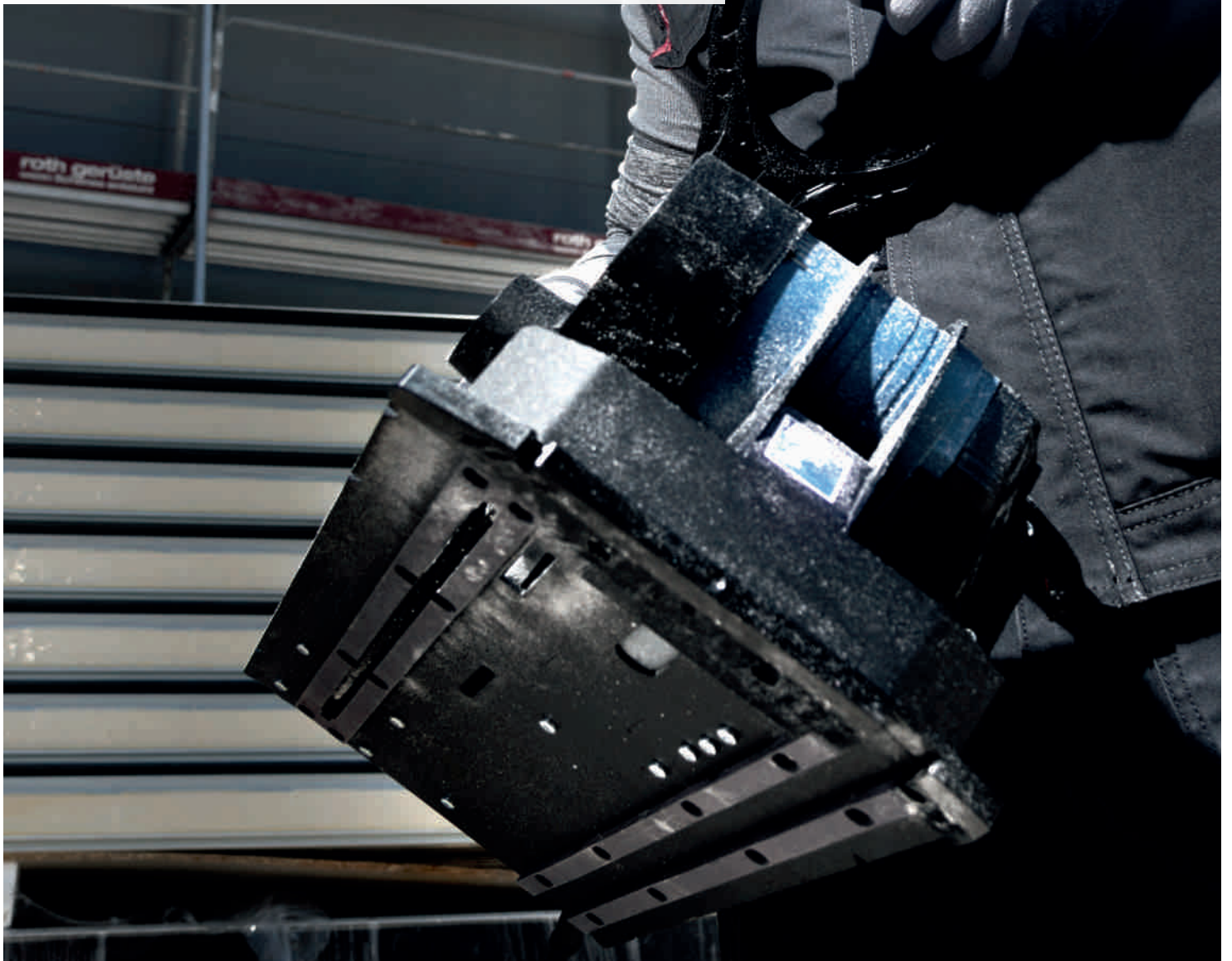


TRUMPF



Catalogue

Electric- and cordless Power Tools



Solid tool.
Solid result.

The right tool for every industry

Professional sheet metal fabricators in many industries around the world rely on user-friendly electric- and cordless Power Tools by TRUMPF. Our products convince not only by their high quality "made in Switzerland", but also by the latest technology. As the world's leading manufacturer of manufacturing technology, TRUMPF stands for innovation on a high level. Benefit from our cross-industry application know-how in the field of power tools.

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TRUMPF thick sheet nibblers

Our thick sheet metal nibblers are ideal for coil cutting as well as container and tank assembly and disassembly. Can easily handle even the toughest cases. For example, it cuts over weld seams and bends of up to 90°.



Particular strengths:

- Thick sheet nibblers up to a sheet thickness of 3.5 mm

Equipped with a hollow round punch for 360° rotation on the spot. For the greatest manoeuvrability.

- Area of application from 3.5 mm sheet thickness

Ideal for cuts across edges, welding seams and doubled sheets.

- Thick sheet nibblers from a sheet thickness of 5 mm

Equipped with a robust rectangular punch, the highest level of profile flexibility is guaranteed.

- Area of application up to 5 mm sheet thickness

Ideal for tank assembly and disassembly. For cutting across edges and bevelled sheets, welding seams and doubled sheets.

- Distortion-free work without exertion

Using the thick sheet nibblers, you can work without feed force, distortion or sparks.

Overview thick sheet nibbler

Tips:

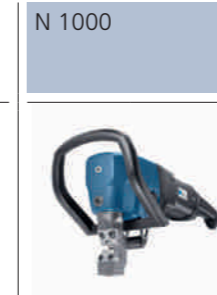
- TruTool N 350 is equipped with a hollow round punch for 360° rotation on the spot. The profile nibblers from 5 mm sheet thickness have a rectangular punch; for the highest level of profile mobility.

Overview thick sheet nibblers TruTool



Technical data				
Max. sheet thickness				
Steel 400 N/mm ²	mm	3.5	5	7
Start hole diameter	mm	30	41	50
Working speed	m/min	1.4	1.5	1.3
Weight	kg	3.7	3.8	7.7
Product features				
3 cutting directions		X		
4 cutting directions			X	X
Handle option				X
2 gears				
Country / order numbers				
DE		2574698	2574823	2662627
CH		2598610	2598625	2662841
GB		2598621	2598626	2662842
USA		2598622	2598627	2662843

Overview thick sheet nibblers TruTool



Technical data		1 st gear	2 nd gear
Max. sheet thickness			
Steel 400 N/mm ²	mm	10	8
Start hole diameter	mm	75	75
Working speed	m/min	1.1	1.7
Weight	kg	14.7	
Product features			
3 cutting direction			
4 cutting direction			X
Handle option			
2 gears			X
Country / order numbers			
DE		2606416	
CH		2606417	
GB		2606418	
USA		2606419	

TruTool N 350



Technical data		
Max. sheet thickness		
Steel 400 N/mm ²	mm	3.5
Steel 600 N/mm ²	mm	2.3
Steel 800 N/mm ²	mm	1.8
Aluminium 250 N/mm ²	mm	3.5
Working speed	m/min	1.4
Start hole diameter	mm	30
Smallest radius	mm	7
Rated input power	W	1700
Weight	kg	3.7
Length/height	mm	381/227

Included accessories

Punch standard (integrated), die standard (integrated), grip, lubricating grease G1, TRUMPF Box M3

Product features

- 3 cutting directions
- Hollow round punch: The machine can be rotated on the spot. For maximum manoeuvrability
- Ideal for interior cutouts and notching
- Punch and die can be replaced without tool

Consumables

Punch standard	Punch CR	Die standard	Die CR
2260195 1 piece 1264151 set of 2	2260196 1 piece 1264181 set of 2	2260192 1 piece 1264182 set of 2	2260197 1 piece 1264187 set of 2

Consumables

Punch standard	1 piece	2260195	set of 2, 1264151
Punch CR	1 piece	2260196	set of 2, 1264181
Die standard	1 piece	2260192	set of 2, 1264182
Die CR	1 piece	2260197	set of 2, 1264187
Set (2x punch, 1x die standard)			0127854
Lubricating grease G1	25 g		0344969
Punch and nibble oil (steel)	500 ml		0103387
Punch and nibble oil (aluminium)	1000 ml		0125874

Accessories

Chip bag		0097210
Grip		0974659
Hanging hook		0097208
Distance sleeve		0110104
Lubricating grease G1	25 g	0344969
Punch and nibble oil (steel)	500 ml	0103387
Punch and nibble oil (aluminium)	1000 ml	0125874
TRUMPF Box M3		1770951

TruTool N 500



Technical data		
Max. sheet thickness		
Steel 400 N/mm ²	mm	5
Steel 600 N/mm ²	mm	3.2
Steel 800 N/mm ²	mm	2.5
Aluminium 250 N/mm ²	mm	7
Working speed	m/min	1.5
Start hole diameter	mm	41
Smallest radius	mm	90
Rated input power	W	1700
Weight	kg	3.8
Length/height	mm	381/235

Included accessories

Punch 5/P5 (integrated), die 5 (integrated), grip, screwdriver SW 4, Lubricating grease G1, TRUMPF Box M3

Product features

- 4 cutting directions can be adjusted without using tools
- Equipped with a rectangular punch for maximum profile mobility
- Ideal for hard to reach areas and able to cut over edges and welding seams
- Minimum effort; work without feed force
- Versatile nibbler; extremely powerful despite the light weight
- Also perfect for processing stainless steel

Consumables

Punch 5/P5	Punch 2/3	Die 2	Die 3	Die 5	Die P5
2260199 1 piece 1453365 set of 5	2260198 1 piece 1453366 set of 2 1453367 set of 5	1884952 1 piece 1264189 set of 2	1884951 1 piece 1264172 set of 2	1884930 1 piece 1264132 set of 2	1884929 1 piece 1264150 set of 2

Consumables

Punch 5/P5 (till 5 mm)	1 piece	2260199	set of 5, 1453365
Punch 2/3 (till 5 mm)			1 piece 2260198
Punch 2/3 (till 5 mm)	set of 2,	1453366	set of 5, 1453367
Die 2 (till 2 mm)	1 piece	1884952	set of 2, 1264189
Die 3 (till 3 mm)	1 piece	1884951	set of 2, 1264172
Die 5 (till 5 mm)	1 piece	1884930	set of 2, 1264132
Die P5 (profile steel 3–5 mm)	1 piece	1884929	set of 2, 1264150
Set standard (2x punch 5/P5, 1x die 5)			1453368
Set P5 (2x punch 5/P5, 1x die P5)			1453369
Lubricating grease G1	25 g		0344969
Punch and nibble oil (steel)	500 ml		0103387
Punch and nibble oil (aluminium)	1000 ml		0125874

Accessories

Punch guide	1 piece	1884928	set of 2, 1264364
Chip bag			0103557
Chip box			1646281
Hanging hook			0097208
Grip			0974659
Screwdriver SW 4			0067849
Lubricating grease G1	25 g		0344969
Punch and nibble oil (steel)	500 ml		0103387
Punch and nibble oil (aluminium)	1000 ml		0125874
TRUMPF Box M3			1770951

TruTool N 700



Technical data		
Max. sheet thickness		
Steel 400 N/mm ²	mm	7
Steel 600 N/mm ²	mm	5
Steel 800 N/mm ²	mm	3.5
Aluminium 250 N/mm ²	mm	10
Working speed	m/min	1.3
Start hole diameter	mm	50
Smallest radius	mm	140
Rated input power	W	1700
Weight	kg	7.7
Length/width	mm	426/302

Included accessories

Punch standard (integrated), die 7 (integrated), compact handle, hex head wrench SW 5, lubricating grease G1, setting gauge, TRUMPF Box L2

Product features

- 4 cutting directions can be adjusted without using tools
- Rectangular punches: ideal for cutting over edges and welding seams
- Minimum effort; work without feed force
- Two quickly exchangeable handles; suited to the most varied work situations

Consumables

Punch standard	Punch CR	Die 5	Die 7	Die P7	Wearing plate
2260200 1 piece 1264117 set of 2 1264119 set of 5	2260201 1 piece 1264414 set of 2 1264415 set of 5	1884879 1 piece 1264173 set of 2	1884878 1 piece 1264137 set of 2 1264139 set of 5	1884877 1 piece 1264174 set of 2	2260202 1 piece 1264373 set of 2 1264374 set of 5

Consumables		
Punch standard	1 piece	2260200
Punch standard	set of 2, 1264117	set of 5, 1264119
Punch CR	1 piece	2260201
Punch CR	set of 2, 1264414	set of 5, 1264415
Die 5 (3–5 mm)	1 piece	1884879
Die 7 (5–7 mm)	1 piece	1884878
Die 7 (5–7 mm)	set of 2, 1264137	set of 5, 1264139
Die P7 (profile steel 5–7 mm)	1 piece	1884877
Die P7 (profile steel 5–7 mm)	set of 2, 1264173	set of 2, 1264174
Wearing plate	1 piece	2260202
Wearing plate	set of 2, 1264373	set of 5, 1264374
Lubricating grease G1	250 g	1446686
Lubricating grease G1	900 g	0139440
Punch and nibble oil (steel)	500 ml	0103387
Punch and nibble oil (aluminium)	1000 ml	0125874

Accessories		
Punch guide	1 piece	2260203
Chip bag		0109275
Handle		2673274
Setting gauge		1411767
Hex head wrench SW 5		0373324
TRUMPF Box L2		1763686

TruTool N 1000



Technical data			
		1 st gear	2 nd gear
Max. sheet thickness			
Steel 400 N/mm ²	mm	10	8
Steel 600 N/mm ²	mm	7	5
Steel 800 N/mm ²	mm	5	4
Aluminium 250 N/mm ²	mm	12	10
Working speed	m/min	1.1	1.7
Start hole diameter	mm	75	75
Smallest radius	mm	300	300
Rated input power	W	2600	2600
Weight	kg	14.7	14.7
Length/width	mm	642/302	

Included accessories

Punch standard (integrated), die 10 (integrated), grip, box for small parts, hex head wrench SW 5, hex head wrench 6 mm, lubricating grease S1, punch and nibble oil für steel, setting gauge, carrying case

Product features

- 4 cutting directions can be adjusted without using tools
- Rectangular punches: ideal for cutting over edges and welding seams
- Minimum effort; work without feed force
- Powerful heavy-duty nibbler designed to be used on thick sheets
- 2-speed motor: The appropriate gear can be selected depending on material thickness, strength and type of workpiece.
- 180° rotating handle for perfect machine control

Consumables

Punch Standard	Punch CR	Punch Heavy Duty	Die 5	Die 7	Die 10	Die P10	Wearing plate
2260113 1 piece 1264155 set of 2 1264156 set of 5	2260114 1 piece 1264412 set of 2 1264413 set of 5	2285565 1	1884909	1884905 1 piece 1264184 set of 2	1884904 1 piece 1264177 set of 2	1884903 1 piece 1264185 set of 2	2260115 1 piece 1264375 set of 2 1264376 set of 5

Consumables		
Punch standard	1 piece	2260113
Punch standard	set of 2, 1264155	set of 5, 1264156
Punch CR	1 piece	2260114
Punch CR	set of 2, 1264412	set of 5, 1264413
Punch Heavy Duty	1 piece	2285565
Die 5 (up to 5 mm)	1 piece	1884909
Die 7 (5–7)	1 piece	1884905
Die 7 (5–7)	set of 2, 1264184	set of 2, 1264184
Die 10 (7–10 mm)	1 piece	1884904
Die 10 (7–10 mm)	set of 2, 1264177	set of 2, 1264177
Die P10 (profile steel 7–10 mm)	1 piece	1884903
Die P10 (profile steel 7–10 mm)	set of 2, 1264185	set of 2, 1264185
Wearing plate	1 piece	2260115
Wearing plate	set of 2, 1264375	set of 5, 1264376
Lubricating grease S1	250 g	0385478
Lubricating grease G1	900 g	0139440
Punch and nibble oil (steel)	500 ml	0103387
Punch and nibble oil (aluminium)	1000 ml	0125874

Accessories		
Punch guide	1 piece	1884906
Punch guide	set of 2, 1264368	set of 2, 1264368
Chip bag		0115215
Box for small parts		0353966
Bow handle		2010098
Setting gauge		1411767
Hex head wrench SW 5		0373324
Hex head wrench 6 mm		0118860
Carrying case		2277078



Extended warranty

Extend the standard warranty of your machine to a 5-year warranty. Completely free of charge. The fastest and most convenient method of registering and getting the 5-year warranty is to go to www.trumpf.com/s/warranty-powertools. Our rechargeable batteries have a 3-year guarantee. There's no restriction on charging cycles and no need to register.

Maschine/Machine

Akku/Battery

5 Jahre Garantie
Years warranty

3 Jahre Garantie
Years warranty

Legend

You can find the symbols on the machine pages

-  **12V LiHD**
LiHD Technology
Battery-powered machines with 12V drive.
-  **18V LiHD**
LiHD Technology
Battery-powered machines with 18V drive.
-  **BL Motor**
Brushless motor
Low-wear and tear motor for maximum longevity.
-  **Quick & Easy**
Quick & Easy
Quick and easy tool change.
-  **2x**
Several times rotatable
The cutters can be turned twice and ensure a long service life.
-  **4x**
Several times rotatable
The cutters can be turned 4 times and ensure a long service life.
-  **2x**
Turnable and regrindable several times
Cutting tools up to 2-fold turnable and regrindable. For long service life.
-  **4x**
Turnable and regrindable several times
Cutting tools up to 4-fold turnable and regrindable. For long service life.
-  **TruTool**
Low-vibration
Minimal vibration values and highest user friendliness.
-  **Rotating punch**
Ensures regular wear and long service life.
-  **Light-weight**
Low machine weight for low-fatigue work.
-  **Integrated lubrication**
For a constant cutting quality and long tool service life.
-  **Quick-acting brake**
Safe working due to fast tool stop.
-  **Softgrip**
Ensures optimum and convenient machine control and minimizes vibration.
-  **Speed governor**
Adjustable speed for material-specific working and perfect results (only for 230 V machines).
-  **Smooth start**
Ergonomic work through smooth starting.
-  **Overload protection**
Protects the motor from over-heating.
-  **Restart protection**
Prevents unwanted starting after power interruptions.
-  **Optimum protection**
Avoidance of hazardous dust.
-  **Safety clutch**
Safe working by decoupling the power unit in case of unexpected tool stop.

Overview TRUMPF Boxes and inserts

Type	S1	S2	M2	M3	L2	Insert	Order number
Order number	1763681	1763682	1770890	1770951	1763686		
External dimensions HxWxL mm:	105 x 396 x 296	158 x 396 x 296	158 x 496 x 296	210 x 496 x 296	158 x 596 x 396		
Internal dimensions HxWxL mm:	75 x 383 x 273	128 x 383 x 267	128 x 483 x 267	180 x 483 x 267	124 x 545 x 330		
Weight kg:	1.3	1.5	1.9	2.1	3.4		

Electric machines

TruTool C 250	X					S 102	1771093
TruTool S 250	X					S 102	1771093
TruTool S 450			X			M 202	1771097
TruTool N 200	X					S 102	1771093
TruTool N 350				X		M 201	1771096
TruTool N 500				X		M 201	1771096
TruTool N 700					X	L 201	1771102
TruTool PN 200	X					S 102	1771093
TruTool PN 201			X			M 205	2282145
TruTool F 125	X					S 102	1771093
TruTool F 140		X				S 201	1771099
TruTool F 300				X		M 301	1771100
TruTool F 301				X		M 301	1771100
TruTool TKA 700				X		M 203	1771098
TruTool TKF 700				X		M 201	1771096
TruTool FCN 250	X					S 102	1771093

Battery machines

TruTool C 160		X				S 202	2578290
TruTool C 200		X				S 204	2578313
TruTool C 250		X				S 204	2578313
TruTool S 114		X				S 202	2578290
TruTool S 160		X				S 202	2578290
TruTool S 250		X				S 204	2578313
TruTool N 160 / N 160 with extension		X				S 203	2578312
TruTool N 200		X				S 204	2578313
TruTool PN 200		X				S 204	2578313
TruTool PN 201			X			M 207	2578315



TRUMPF Box S1 TRUMPF Box S2 TRUMPF Box M2 TRUMPF Box M3 TRUMPF Box L2

Overview packaging

Type	Carrying case 2277078	Carrying case 1798090	Carrying case 2614044	Carrying case 2398010
Order number	2277078	1798090	2614044	2398010
External dimensions HxWxL mm:	550x670x240	460x270x550	460x200x570	
Weight kg:	5.2	4.3	5.2	5.2

TruTool N 1000	X			
TruTool TPC 165		X		
TruTool TF 350			X	
TruTool TKA 1500				X
TruTool TKF 1500	X			

Noise and vibrations Information

Measured values determined according to EN 60745

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period. An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

Noise and Vibrations Information

Type	Vibration emission value a_h (vector sum of three directions) a_h [m/s ²]	Uncertainty for vibration emission value k [m/s ²]	A-assessed sound pressure level L_{pa} [dB(A)]	A-assessed sound power level L_{wa} [dB(A)]	Uncertainty for noise emission values k [dB]
Electric machines					
TruTool C 250 (2B1)	17,5	7,3	80	91	3
TruTool S 250 (2A1)	20,2	6,0	80	91	3
TruTool S 450 (3A1)	8,8	1,5	105,2	116,2	2,5
TruTool N 200 (2A1)	5,2	1,5	80	91	3
TruTool N 350 (3A1)	6,9	2	105,2	116,2	2,5
TruTool N 500 (3A1)	10,9	1,5	105,2	116,2	2,5
TruTool N 700 (2A1)	12,5	2	100,4	111,4	3
TruTool N 1000 (3B1)	12,8	3,6	91	102	3
TruTool PN 200 (2A1)	7,3	1,5	80	91	3
TruTool PN 201 (2A1)	5,9	1,5	80	91	3
TruTool TPC 165 (2A1)	2,8	1,5	107	118	4
TruTool F 125 (2A1)	3,8	1,4	80	91	3
TruTool F 140 (2A1)	≤ 2,5	1,5	80	91	3
TruTool F 300 (2A1)	< 2,5	1,5	80	91	3
TruTool F 300 (3B1) with 1700 W motor	1,2	1,8	85	96	3
TruTool F 301 (2A1)	≤ 2,5	1,5	80	91	3
TruTool TF 350 (3A1)	2	1,5	73	84	3
TruTool TKA 700 (1A1)	4,1	1,5	93,8	105	2,5
TruTool TKA 1500 (1A1)	5,7	1,5	90	101	3
TruTool TKF 700 (3A1)	14,9	1,5	84	95	3
TruTool TKF 1500 (4A1)	12,1	2,5	87	98	1,5
TruTool TKF 1500 (4B1)	12,1	2,5	87	98	1,5
TruTool FCN 250 (1A1)	5,2	1,5	80	91	3
TruTool TSC 100 (3A1)	4,7	1,5	91	102	3

Noise and vibration information					
Type	Vibration emission value ah (vector sum of three directions) ah [m/s ²]	Uncertainty for vibration emission value k [m/s ²]	A-assessed sound pressure level Lpa [dB(A)]	A-assessed sound power level Lwa [dB(A)]	Uncertainty for noise emission values k [dB]
Battery machines					
TruTool C 160 (2A5)	6,0	1,5	67	78	3
TruTool C 160 (2B5)	6,0	1,5	67	78	3
TruTool C 200 (2A5)	7,4	1,5	69	80	3
TruTool C 250 (3B5)	8,5	1,5	69	80	3
TruTool S 114 (2A5)	5,4	1,5	70	81	3
TruTool S 160 (2A5)	7,6	1,5	69	80	3
TruTool S 250 (3A5)	11,8	1,5	71	82	3
TruTool N 160 (2A5)	10	1,5	90	101	3
TruTool N 160 (2A5) with extension	10	1,5	90	101	3
TruTool N 200 (3A5)	6,3	1,5	96	107	3
TruTool PN 200 (3A5)	7,2	1,5	93	104	3
TruTool PN 201 (3A5)	5,8	1,5	94	105	3
TruTool TF 350 (3A5)	2	1,5	73	84	3

General terms and conditions

Delivery terms

For the delivery of the products listed in this brochure, the relevant valid terms and conditions of delivery are standard.

Warranty

For TRUMPF electric and cordless power tools, the term of liability is 12 months as of the date of invoice. Damages that are traced back to natural wear and tear, overstress or improper use of the machine are excluded from the warranty. Damages that occur due to material or manufacturing defects or errors will be handled by a replacement delivery or repaired free of charge. Claims can only be accepted if the device is sent back to your TRUMPF dealer without having been disassembled.

ISO certification

All electric and cordless-operated tools produced in our production facilities are certified according to ISO 9001.

Nominal voltages

In general, the corresponding country models are available for all machines. Please contact your TRUMPF sales office for additional details.

Subject to changes

We reserve the right to change data as well as correct mistakes and print errors; liability for such is excluded. Technical data, in particular, are subject to change without prior notification. Individual features may differ depending on country-specific issues.

CE conformity

All electric and cordless-operated tools in this catalogue adhere to the provisions of the respectively relevant EU directives.

Service

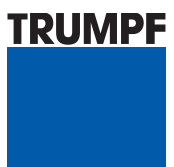
TRUMPF offers worldwide repair service centers. Please contact your regional sales office so that repairs can be made by our trained specialists.

Operating manuals as well as spare parts lists are delivered along with the machines. If these documents are lost, replacements are available for download at www.trumpf-powertools.com.

Please use only original spare parts as well as original accessories from TRUMPF. This guarantees trouble-free machine use and, in case of a claim, acceptance of your warranty claim.

TRUMPF is certified according to ISO 9001
(further informations see: www.trumpf.com/s/quality)

Order no. 1272249_2022_04 – subject to change



Worldwide:

TRUMPF Schweiz AG

TRUMPF Straße 8 · CH-7214 Grösch · Phone +41 58 257 61 61 · Fax +41 58 257 64 02

E-Mail powertools.info@trumpf.com · Homepage www.trumpf.com